

4C

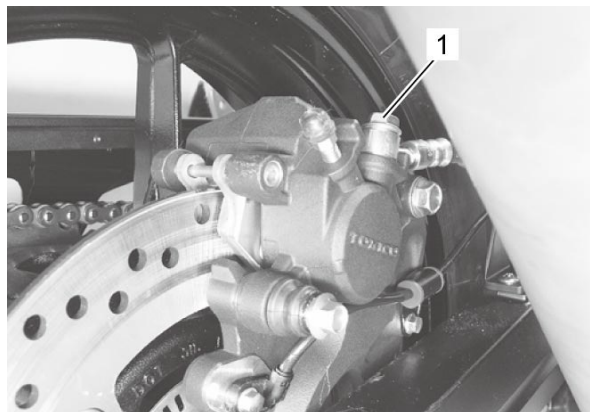


Rear Brake Caliper Removal and Installation

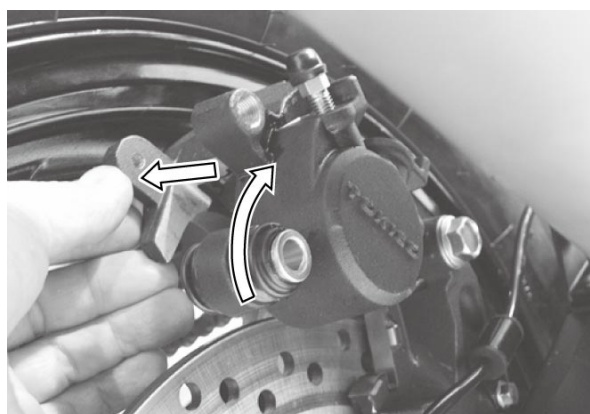
[Reference: Rear Brake Components](#)

Removal

- 1) Drain brake fluid.
- 2) Place a rag underneath the union bolt on the brake caliper to catch any spilt brake fluid.
- 3) Remove the brake hose from the caliper by removing the union bolt (1) and catch the brake fluid in a suitable receptacle.

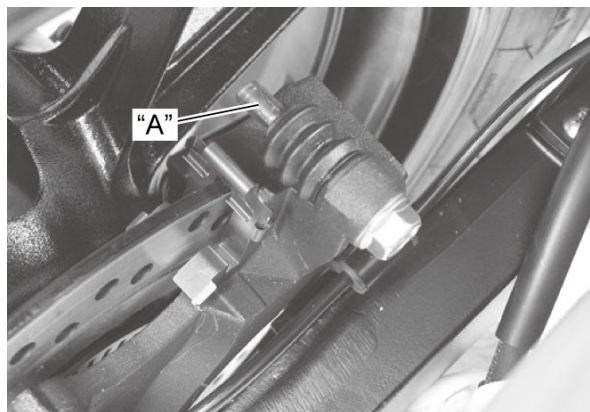


- 4) Remove the brake pads.
- 5) Pivot the caliper up and remove the caliper from the caliper bracket.

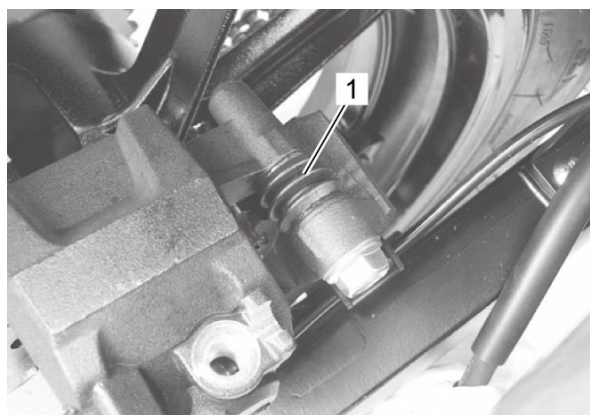



Installation

- 1) Apply grease to the sliding pin.
"A": Grease 99000-25100 (SUZUKI SILICONE GREASE)



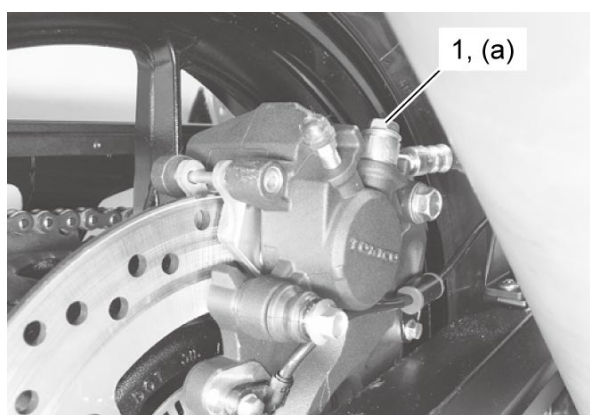
- 2) Install the caliper to the caliper bracket.
- 3) Set the rubber boot (1) onto the caliper securely.




- 4) Install the brake pads. 
- 5) Install the brake hose union bolt (1) and new seal washers to brake hose.
- 6) After setting the brake hose union to the stopper, tighten the union bolt (1) to the specified torque.

Tightening torque

Brake hose union bolt (a): 23 N·m (2.3 kgf-m, 17.0 lbf-ft)





- 7) Bleed air from the brake system after installing the caliper. 
- 8) Check the brake fluid leakage referring to [***Brake Hose Inspection***](#) and brake operation.